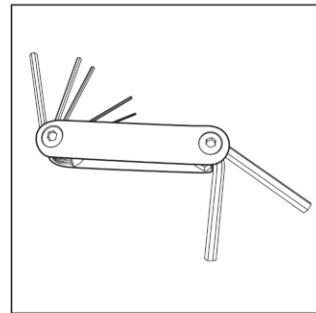


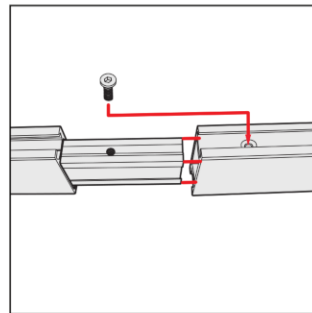
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

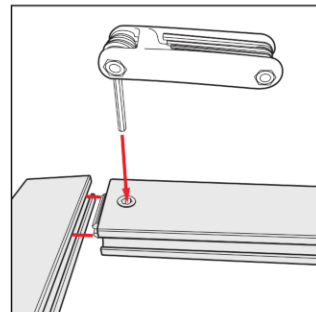
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.



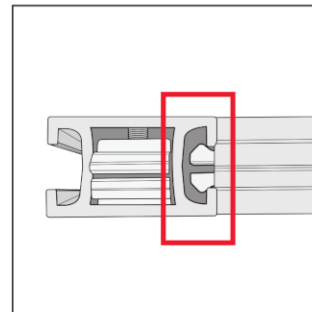
Hex Tool - Essential for Assembly



Spline Connection



Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED



ALL CONNECTIONS MUST
BE TIGHTLY SECURED

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



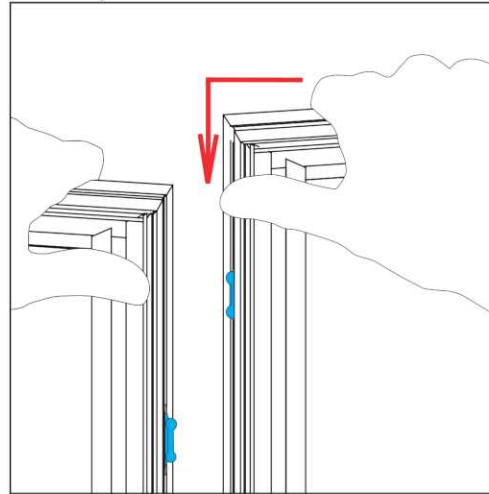
Side-by-Side Assembly

- 1) Frames: Place frames side-by-side with one higher than the other, then slide panel down to lock panels securely together.
- 2) Corner Connectors: Repeat Step 1 for installing corner connectors to frames.

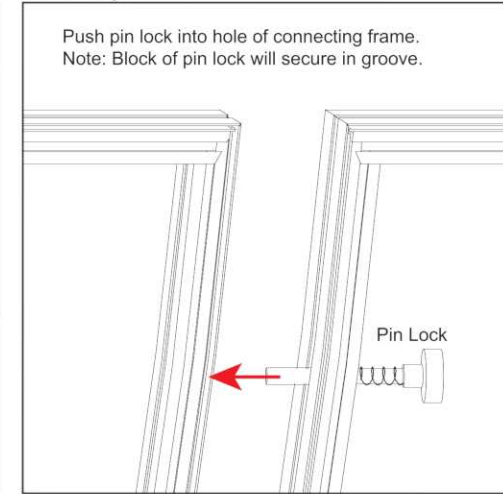
Side-by-Side Disassembly

- 1) Pull pin lock outwards to disengage.
- 2) Pull frames upward and apart at the same time to detach.

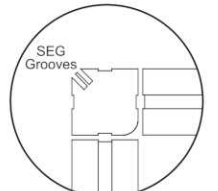
Assembly



Assembly Cont'd



Corner Connector



Top View
Note: Orientation of Corner Connector may change.

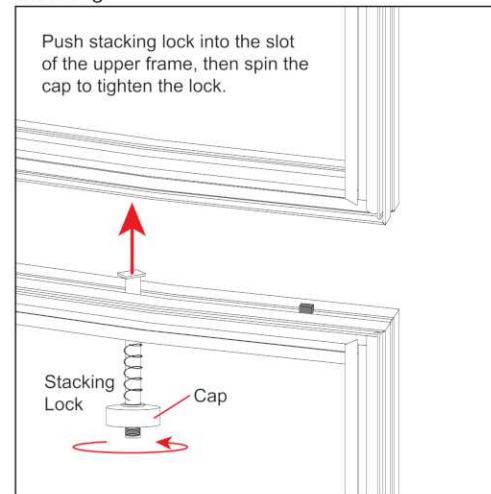
Stacking Assembly

- 1) Place one horizontal frame on top of the other, lining up the center grooves.
- 2) Turn stacking lock clockwise to tighten into place. Repeat for each lock.

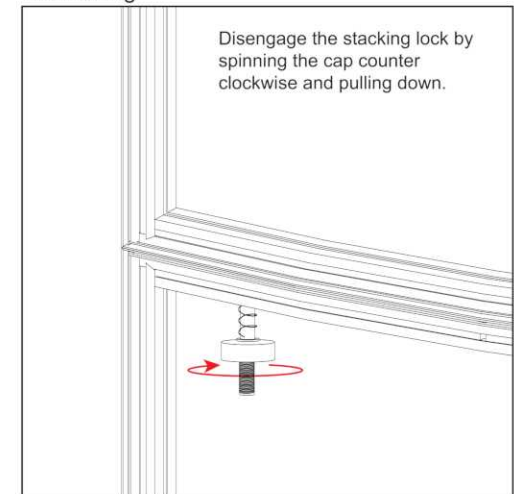
Stacking Disassembly

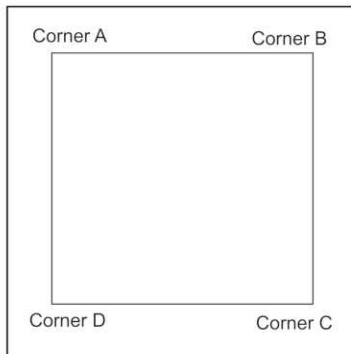
- 1) Turn the stacking lock counter-clockwise to loosen.
- 2) The whole spring on the stacking lock should be in view to release each frame. The disengaged spring should release the stacking lock. If not, keep turning the stacking lock until it disengages.

Stacking

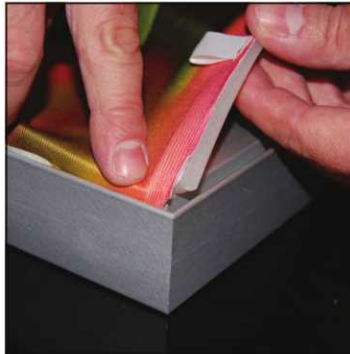


Unstacking





It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1

Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



Step 2

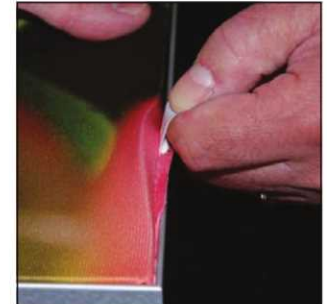
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3

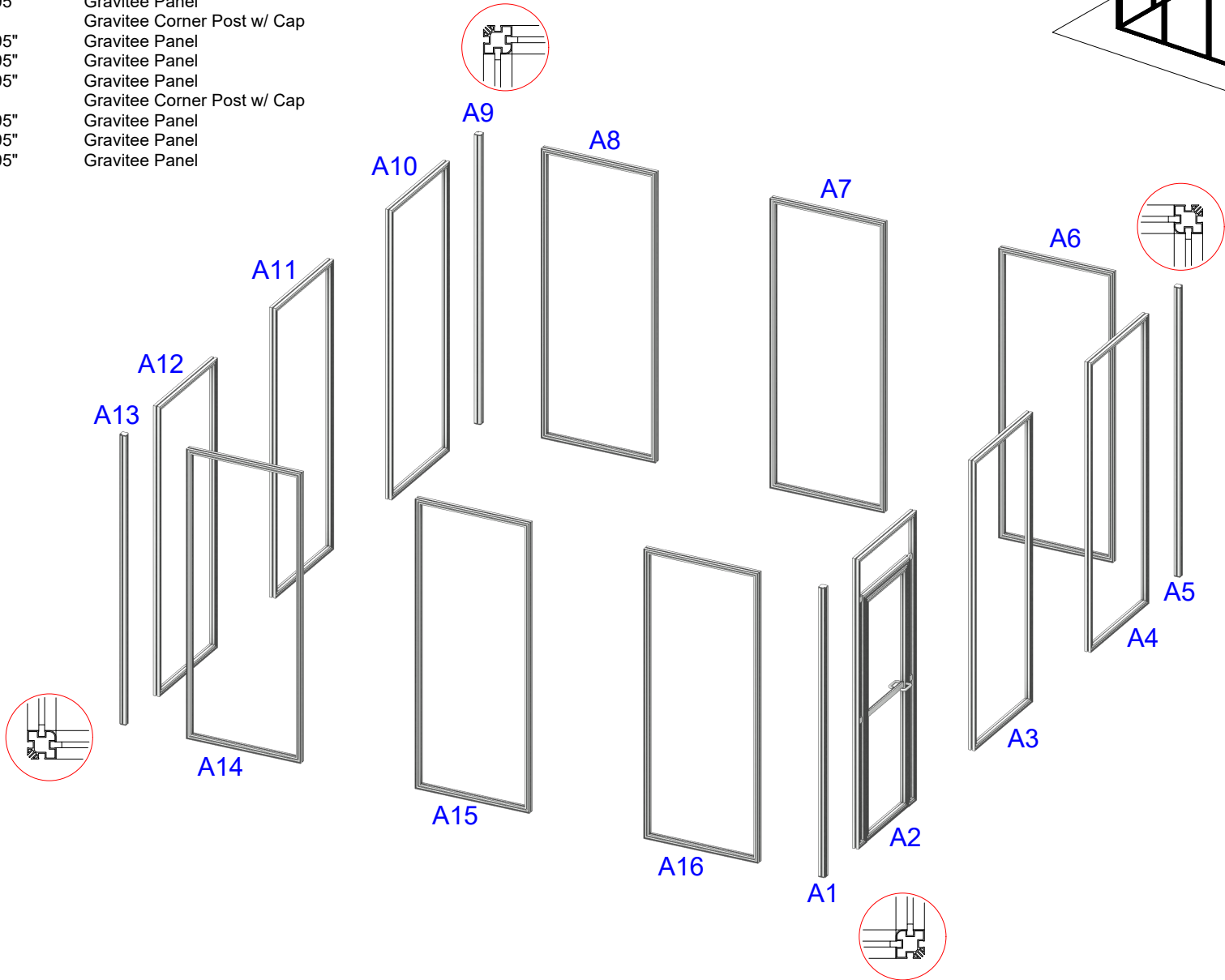
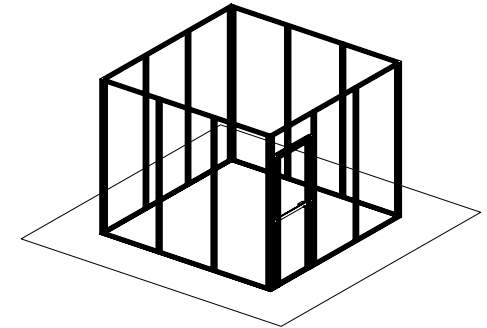
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal

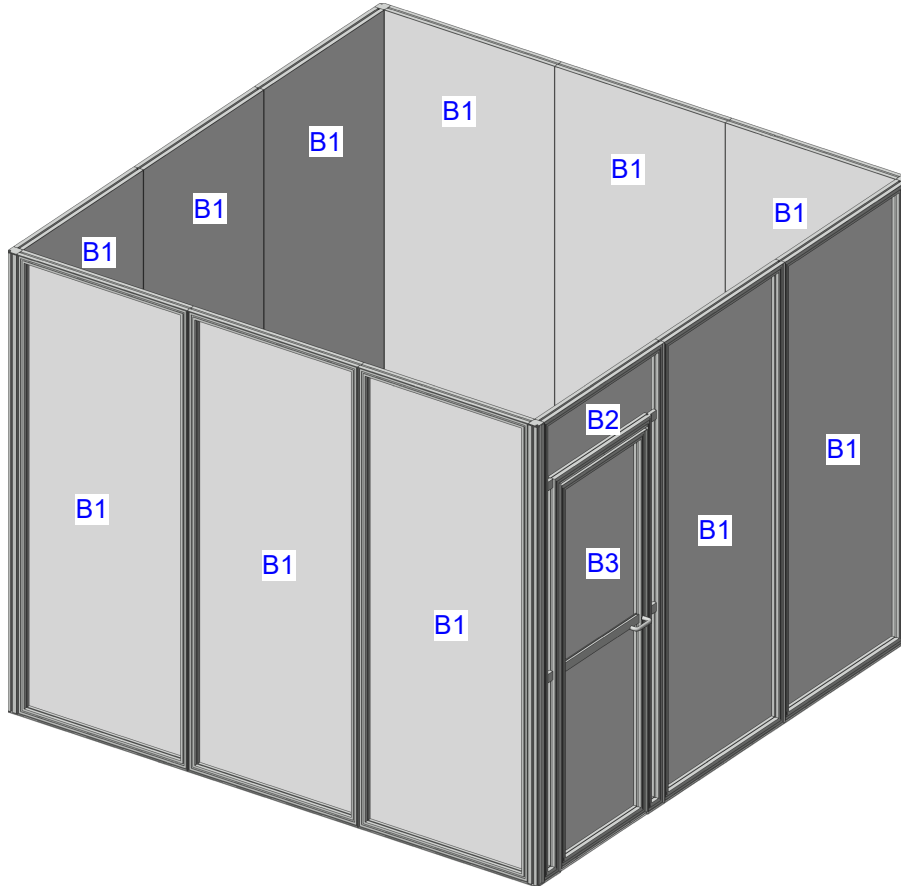


To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

Label:	Qty:	Size:	Description:
A1)	1	95"	Gravitee Corner Post w/ Cap
A2)	1	38" x 95"	Gravitee Door Panel
A3)	1	38" x 95"	Gravitee Panel
A4)	1	38" x 95"	Gravitee Panel
A5)	1	95"	Gravitee Corner Post w/ Cap
A6)	1	38" x 95"	Gravitee Panel
A7)	1	38" x 95"	Gravitee Panel
A8)	1	38" x 95"	Gravitee Panel
A9)	1	95"	Gravitee Corner Post w/ Cap
A10)	1	38" x 95"	Gravitee Panel
A11)	1	38" x 95"	Gravitee Panel
A12)	1	38" x 95"	Gravitee Panel
A13)	1	95"	Gravitee Corner Post w/ Cap
A14)	1	38" x 95"	Gravitee Panel
A15)	1	38" x 95"	Gravitee Panel
A16)	1	38" x 95"	Gravitee Panel



Label:	Qty:	Size:	Description:
B1)	10	37.843" x 94.843"	1/8" PVC Cladding
B2)	1	37.843" x 94.843"	1/8" PVC Door Shroud Cladding
B3)	1	26.78" x 78.843"	1/8" PVC Door Cladding



Attach the internal PVC cladding

